

GMCC
用芯创造未来



**RECIP
COMPRESSOR**
2020
往复式压缩机
产品手册



GMCC
CREATE FUTURE WITH CORE

本资料相关技术数据仅供参考，实际数据以我司最新的产品规格书为准
The data of this catalog is for reference only, the actual data is subject to
the latest specification document
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 环保纸张
可回收资源
Recyclable
Made From Recycled Content

本手册印制于2019年12月。欲了解最新产品技术信息，请访问GMCC官方网站：www.gmcc-welling.com
This manual was printed in Dec. 2019. For technical details about the latest products, please visit GMCC website: www.gmcc-welling.com

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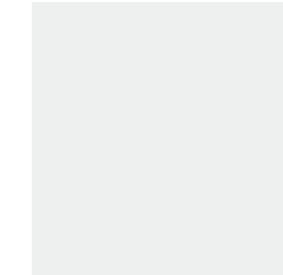
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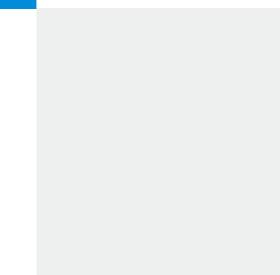
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GENERAL TECHNICAL DESCRIPTION



COMPANY PROFILE

公司简介



世界知名品牌的核芯之选
A core choice for well-known brands around the world

我们的企业

Company

GMCC于1995年创建于广东顺德，是一家专业化研发、生产、销售旋转式、往复式等冷冻冷藏、环境空气调节用压缩机的精密制造企业；

Founded in 1995, GMCC is a precision manufacturing company engaged in R&D, production and sales of rotary compressor and reciprocating compressor for cold storage and air conditioning.

我们的产品应用

Product

产品广泛应用于中央空调、家用电器和汽车等领域，如各类空调、冰箱、冷柜、热泵热水器、除湿机、干衣机、冷藏汽车、饮水机设备等；

The products are widely used in the fields of central air conditioner, household appliances and automobiles, such as air conditioners, refrigerators, refrigerated cabinets, heat-pump water-heaters, dehumidifiers, dryers, refrigerated cars, water dispensing equipment, etc.

我们的体系

Market

GMCC在全球拥有五大研发试验中心，5个工厂；2019年产销空调压缩机7250万台、冰箱压缩机2727万台。

Five R&D centers and five plants around the globe, GMCC achieved production and sales of 69.5 million sets of A/C compressor and 20.1 million sets of refrigerator compressor in 2019 refrigeration year.

五大研发试验中心，已获得共2700多项专利

5 R&D centers, 2700 patents



顺德 Shunde

合肥 Hefei

印度 India

欧洲 Europe

日本 Japan

5个智能工厂，400多台工业机器人

5 intelligent factories, 400+ industrial robots



广东顺德（大良）
Shunde, Guangdong

广东顺德（容桂）
Shunde, Guangdong

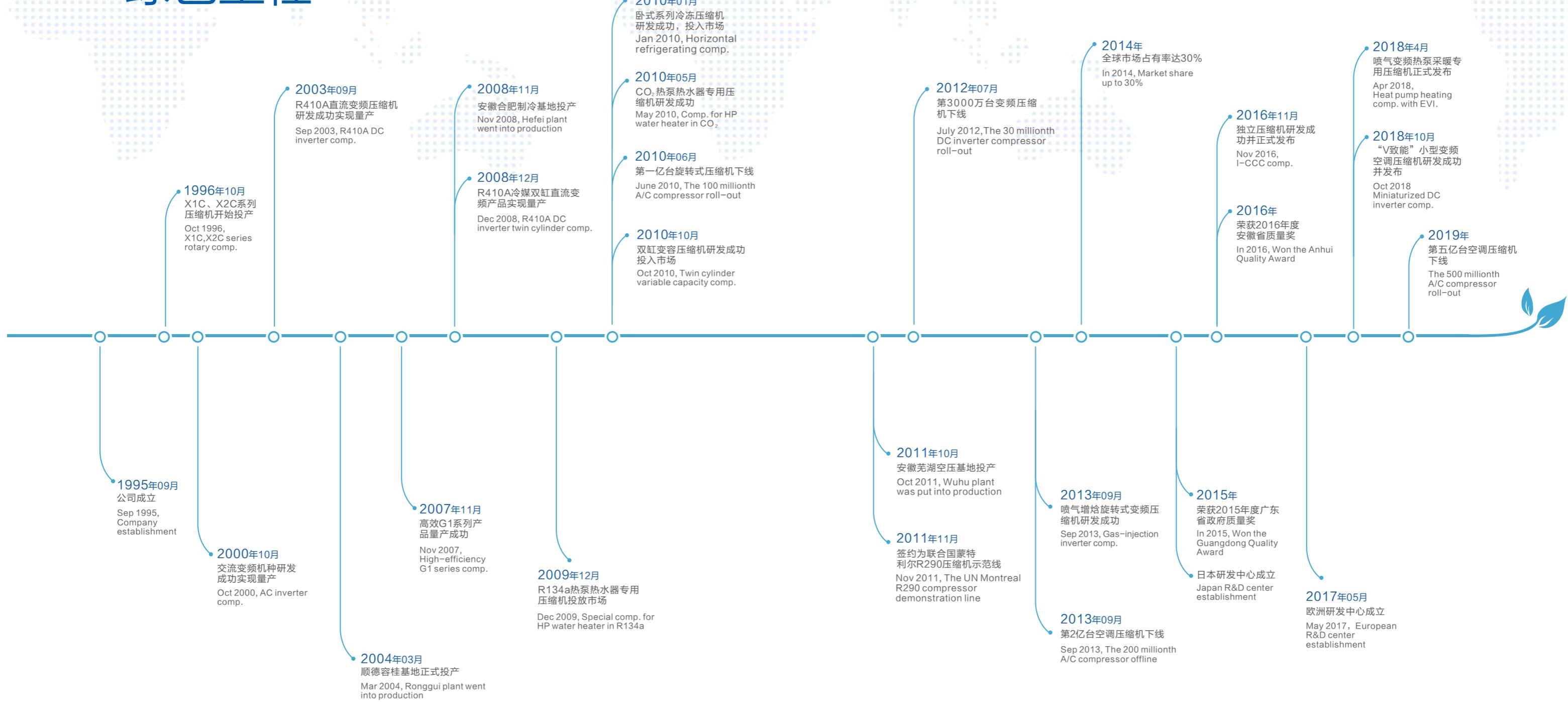
安徽合肥
Hefei, Anhui

安徽芜湖
Wuhu, Anhui

印度浦那
Pune, India

GREEN MILE

绿色里程



GREEN TECHNOLOGY

绿色科技

GMCC产品能效每年提升3%，为世界各地提供高效、节能、环保、低噪的绿色压缩机动力核心。
With energy efficiency of GMCC products improved by 3% every year, GMCC provides customers worldwide with high-efficiency, eco-friendly, and low-noise green compressor cores.

创新驱动

Innovation Driven

为保持核心科技竞争力，GMCC持续投入大量科研资源，其研发测试中心配备了400多套价值超过2亿元的全套实验测试分析系统和实验室，通过国家实验室认证和UL CTDP认证。

In order to maintain its core technologic competitiveness, GMCC continues to invest a large amount of resources to scientific research. Its R&D testing center is equipped with more than 400 sets of experimental test and analysis systems and laboratories worth over 200 million Yuan. The center is both CNAS and UL CTDP certificated.

技术路线

Technical Route

GMCC坚持绿色科技路线，不断在环保、高效、小型、智能和静音等方面进行技术研发和产品升级。与10年前相比，GMCC压缩机如今的能效提升超过10%，每年可节省50亿度电，相当于1/9个大亚湾核电站。

Persisting in green technologic route, GMCC continues to develop and upgrade its products regarding eco-friendliness, efficiency, size, intelligence and noise. Compared with products 10 years ago, the energy efficiency of present GMCC compressors has been improved by more than 10%, and 5 billion kilowatt hour can be saved each year which is equal to 1/9 of the energy generated by Daya Bay Nuclear Power Plant.



绿色芯

Green Core

GMCC始终坚持研究环保冷媒应用，近十年来先后率先推出R407C、R410A、CO₂、R290和R32等环保冷媒压缩机产品。其R290压缩机联合国示范生产线已于2014年底成功验收，正为世界各地量产型谱全面、应用广泛的R290压缩机。

GMCC has long been involved in research and application of environment-friendly refrigerants, and has successively released the first compressor products featuring R407C, R410A, CO₂, R290, R32 and other green refrigerants in the past decade. Its United Nations exemplary R290 compressor production line passed acceptance inspection at the end of 2014, and is now producing widely-used R290 compressors of various types and models in large volumes for customers from all over the world.



智慧芯

Wisdom Core

早在2003年，GMCC就推出了R410A直流变频压缩机。近年来，GMCC不断创新研发节能变频技术，先后推出双缸变频、变频变容、喷气增焓、全能耦合和独立压缩等新品，为空调行业的变频化发展不断贡献力量。

GMCC launched the first R410A DC inverter compressor as early as 2003. In recent years, thanks to its consistent efforts in innovation and R&D on energy-saving inverter technologies, GMCC has successively rolled out new products featuring technologies such as double-cylinder frequency conversion, variable frequency and capacitance, enhanced vapor injection, all-round coupling, independent compression, etc., and in this way, GMCC has been constantly making its contribution to the popularization of frequency conversion technologies in the air conditioning industry.



鲜活芯

Fresh Core

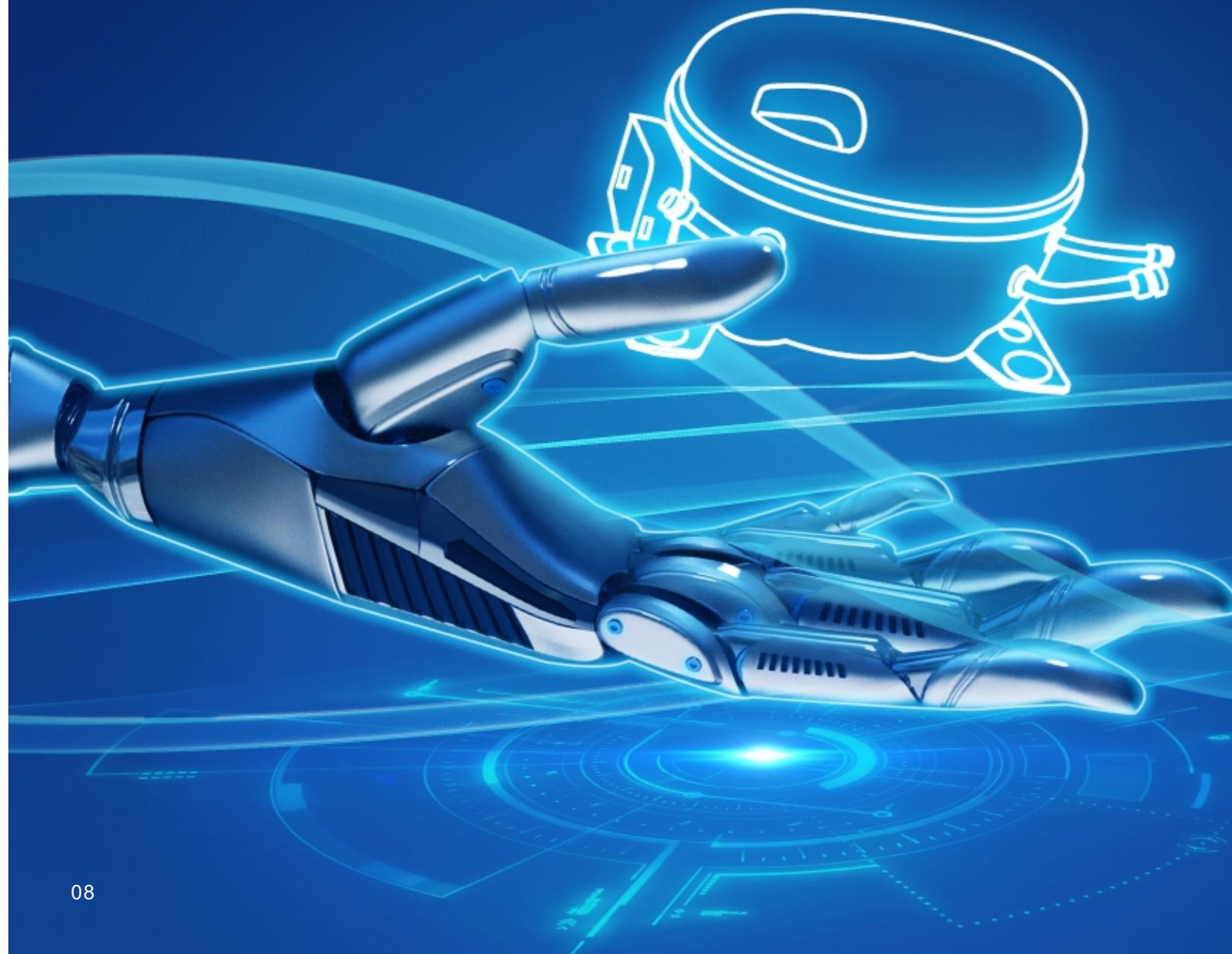
在绿色节能大潮流下，冰箱压缩机行业呈现出高效化、小型化和节能化等技术发展趋势。通过持续的研发创新投入，GMCC陆续推出自主开发的全铝线冰箱压缩机、钣金泵体压缩机和经济变频压缩机，助力冰箱产业绿色发展。

Under the trend of green energy saving, the refrigerator compressor industry presents the development trend of high efficiency, miniaturization and energy saving, etc. Through continuous research and innovation input, GMCC has successively launched self-developed refrigerator compressors using the aluminum wiring process, compressors with sheet metal pumps, and economical inverter compressors to promote the green development of the refrigerator industry.



SMART MANUFACTURE

智能制造



不断提高精益制造水平，创新生产工艺，打造智能工厂，GMCC生产效率每年提升10%以上

With continuous increased refined manufacturing level, innovative production process, and intelligent plant, GMCC's production efficiency gets more than 10% improvement each year.

(一) 信息化

一体化精益信息体系，全面支撑业务。GMCC 建成以计划驱动、采购协同、物流配合、制造执行的闭环制造协同体系，初步实现集成化、可视化、信息化的敏捷型数字工厂，产品交期、库存和操作人员大幅减少。

(A) Informatization

An integral lean information system lays a solid foundation for GMCC's entire business. GMCC has constructed a closed-loop manufacturing collaboration system featuring plan driving, purchase synergy, logistic coordination and manufacturing execution, and achieved a prototype of an agile digital factory boasting integration, visualization and informatization, thereby significantly reducing product delivery time, stock as well as the number of operators.



(二) 自动化

GMCC规模化应用人机交互作业，以RGV代替人工推送物料，视觉CGV代替人工识别，通过物流自动化、生产自动化和检测自动化，在压缩机生产中完成了自动化系统突破，使GMCC在规模、效率、品质、成本等各方面获得更大提升。



(B) Automation

GMCC applies man-machine interactive operation in large scale. With manual material pushing replaced by RGV, manual recognition replaced by visual CGV, and logistics/production/test automated, compressor production becomes automated, and GMCC scale, efficiency, quality, and cost obtain significant improvement.



(三) 品质管控

GMCC建立了科学、准确、高效的产品检验体系，以保证产品的卓越品质。经过至少81道检验测试的磨练，通过2000小时以上持续运行的考察，GMCC产品的性能和品质得到了充分的验证，低于9PPM的产品工程下线率，保障压缩机在恶劣工况下10年强劲运行。

(C) Quality control

GMCC builds a scientific, accurate, and efficient product inspection system to ensure product quality. With more than 81 tests and more than 2000h continuous running, GMCC product performance and quality get sufficient guarantee, the engineering offline rate below 9PPM, ensuring that the compressors can run 10 years long under extreme conditions.



(四) 节能减排

GMCC建立了完善的能源管理制度，将能源消耗指标纳入部门考核中。通过中水回用、中央空调节能改造、生物质锅炉节能改造、空压机集成控制改造、中外炉余热利用改造等项目，年动力费单耗下降2%。

(D) Energy saving and emission reduction

GMCC has established perfect energy management systems, and the energy consumption indices are integrated to department check. GMCC promotes projects in production such as use of reclaimed water, energy-saving rebuilding of central air conditioning, energy-saving rebuilding of biomass boilers, rebuilding of compressor integration control, rebuilding of residual heat of boilers and so on. GMCC's yearly unit expenditure on power decreases by 2%.

GREEN POTENTIALS

绿色潜能

GMCC坚持可持续发展和绿色发展，提升产品综合竞争力，与上下游合作伙伴携手激发产业链潜能。

GMCC persists in sustainable development and green development to improve comprehensive competitiveness of products and cooperates with upstream and downstream partners to stimulate potential energy of the industry chain.

(一) 产学研智冷链

GMCC与国内外整机厂商、配套供应商、研究机构及高等院校等保持紧密交流，从理论分析、部品材料、系统设计和研发设备等方面深入协作，构建制冷产业链的产学研合作，输出群体智慧，全面开发和应用压缩机创新技术。

(A) Cold chain of production, university, research, and intelligence

GMCC maintains close exchanges with machine manufacturers, supporting suppliers, research institutes and colleges and universities both at home and abroad, implements in-depth cooperation in terms of theoretical analysis, parts and materials, system design and R&D equipment to build a production/university/research cooperation of the cooling industry, and outputs group wisdom to fully develop and apply compressor innovations.

(二) 客户战略合作

GMCC构建客户导向型技术研发体系，积极与客户建立联合实验室，配套开发技术，推进快速入市。近年来，GMCC独立压缩技术、喷气增焓技术、R290和R32环保冷媒技术分别助力客户在绿色智能家电市场赢得先机。

(B) Strategic cooperation with customers

GMCC builds a customer-oriented technical R&D system and founds a laboratory with customers to quicken listing using the laboratory and supporting development technologies. In recent years, the independent compression technology of GMCC, jet enthalpy technology, and R290 and R32 eco-friendly refrigerant technology help customers win opportunities in the green and intelligent household appliances market.

(三) 精益价值链

GMCC一贯强调产业链价值增值，与全链供应商深度合作，分享精益管理与技术、最新市场信息等，协助供应商不断改进品质、提升管理水平、享受精益成果。以此更形成链条合力，打造出更大规模、多赢的体系化竞争优势。

(C) Lean value chain

GMCC has always emphasized the value added in the industry chain, and cooperated deeply with the whole chain suppliers to share lean management and technology, the latest market information, etc., and to help suppliers continuously improve quality, promote management level and enjoy lean results. In this way, the chains will be combined to create a larger and multi-win systematic competitive advantage.



BRAND INFLUENCE

品牌影响力



GMCC坚持在全球制冷行业平台分享技术和产品，为世界家电提供节能、环保、高效、可靠的核芯部件。

GMCC always shares technologies and products through the global cooling industry platform, and provides the household industry with core components that are energy efficient, eco-friendly, efficient, and reliable.

(一) 全球巡展

数年来持续以绿色创新、技术领先形象亮相的GMCC，已成为全球各大制冷展会的一道特色风景线。从中国出发，历经美国AHR、意大利MCE、德国CHILLVENTA、印度ACREX、泰国RHVAC和巴西FEBRAVA等全球重量级展会，GMCC品牌印记遍布全球。

(A) Global Tour

Over the past few years, GMCC has been continuing with a green innovative and technical leading image, and has become a unique landscape in different major refrigeration shows around the world. Starting from China, GMCC leaves its brand mark in heavyweight exhibitions all over the world, including American AHR, Italian MCE, Germanic CHILLVENTA, Indian ACREX, Thailand RHVAC, and Brazilian FEBRAVA.



(二) 行业分享

作为行业技术先锋，GMCC近年来不断受邀成为国际天然制冷剂大会、亚洲制冷与空调大会、中国家电技术大会、中国制冷学术年会及中国家电产业链大会等行业平台的协办单位，探讨行业技术发展方向，分享创新技术成果，推动行业技术升级。

(B) Industry Sharing

As a technologic pioneer in the industry, GMCC has been continuously invited in recent years as a co-organizer of the IIR-Gustav Lorentzen Conference on Natural Refrigerants, Asian Conference on Refrigeration and Air-Conditioning, China Household Appliances Technology Conference, Annual Meeting on Refrigeration of China, and Industrial Chain Conference on Household Appliances of China, discussing technical development direction of the industry, sharing technological achievements of innovations, and promoting technology upgrade of the industry.



(三) 联合营销

GMCC与客户保持深度战略合作，进行联合市场营销，合作推广品牌和产品。2013年，GMCC推出空调压缩机“十年包换”品质服务政策；同年联合TCL推出“十年包换”落地服务，为彼此市场拓展和品牌形象带来重大价值。

(C) Joint Marketing

GMCC maintains in-depth strategic cooperation with its customers and conducts joint marketing to promote brands and products. In 2013, GMCC launched its "10-year replacement" service policy for air-conditioning compressors. In the same year, GMCC cooperated with TCL to launch the "10-year replacement" door-to-door service, bringing significant value to mutual market expansion and brand image.



INTRODUCTION TO PRODUCT SERIES

产品系列介绍

超高效、低噪音、低振动、冷量范围广、匹配性好。
适用工质R600a、R134a、R290，制冷量覆盖
80~410W。

Ultra-efficient, low noise, low vibration and wide cooling capacity range, good matching. Using refrigerant R600a, R134a and R290, the cooling capacity range is from 80W to 410W.

H SERIES系列



E SERIES系列

高可靠性设计，启动性能好，宽电压运行。适用工质R600a、R134a和R290，制冷量覆盖50~210W。

Reliable structure, easy starting and wide voltage operation. Using refrigerant R600a, R134a and R290, the cooling capacity range is from 50W to 210W.

X SERIES系列

超小外形，转速范围更广，低噪音、低振动，适用工质R600a，制冷量覆盖范围40~220W。

Ultra-small form factor, wider speed range, low noise and low vibration. Using refrigerant R600a, the cooling capacity range is from 40W to 220W.

Q/L SERIES系列

超高冷量，过载能力强，适用于轻商领域，适用工质R290，制冷量覆盖480~2000W。

Ultra-high cooling capacity, good overload capability, suitable for light commercial product. the cooling capacity range is from 480W to 2000W.



Y SERIES系列

低安装空间，性价比高、低噪音、低振动，适用工质R600a，制冷量覆盖50~96W。

Low installation space, cost-effective, low noise and low vibration. Using refrigerant R600a, the cooling capacity range is from 50W to 96W.

F SERIES系列

中效、低成本、低噪音、低振动，适用工质R600a，制冷量覆盖范围50~130W。

Medium efficiency, economy high efficiency, low noise and low vibration. Using refrigerant R600a, the cooling capacity range is from 50W to 140W.

V SERIES系列

超高效，低噪音、低振动，过载能力强，超低安装高度，适用工质R600a和R290，制冷量覆盖40~280W。

Ultra-efficient, low noise, low vibration, good overload capability and ultra-low installation height. Using refrigerant R600a and R290, the cooling capacity range is from 40W to 280W.

A SERIES系列

超高效，转速范围宽，低噪音、低振动，超低安装高度，适用工质R600a，制冷量覆盖60~250W。

Ultra-efficient, wide speed range, low noise, low vibration, and ultra-low installation height. Using refrigerant R600a, the cooling capacity range is from 60W to 250W.

产品命名规则及测试工况

产品性能参数

产品命名规则 PRODUCT NAMING RULES

P	Z	90	H	1	Y	-	4		
冷媒种类 Refrigerant									
Z R600a E R134a A R290									
排气容积 Displacement		9.0cc	效率级别 Efficiency Level		电源规格 Power				
1 低背压LBP M 中背压MBP H 高背压HBP 2 单缸变容			J 100V/50~60Hz U 115V/60Hz B 127V/60Hz M(3) 220V~240V/50Hz 208V~240V/60Hz 无 220V~240V/50Hz 4 220V~240V/50~60Hz 9 220V~240V/50~60Hz(宽电压) N 220V~240V/60Hz P 208V~240V/60Hz E 115V~127V/60Hz H 100V/50~60Hz 127V/60Hz						
系列名 Series									
H、E、C、V ...									
启动方式 Motor Type		电源类型 Power							
P	RSCR	220V~240V							
S	RSIR	220V~240V							
E	RSCR	100V、115V							
F	RSIR	100V、115V							
K	CSR/CSIR	220V~240V							
C	CSR/CSIR	100V、115V							
D	DC变频 Frequency control	220V~240V 100V~115V							

测试工况 TESTING CONDITIONS

测试工况 Test Condition	低背压LBP ASHRAE	低背压LBP CECOMAF	中背压MBP ASHRAE	高背压HBP ASHRAE
蒸发温度Evap.Temp.°C	-23.3	-25.0	-6.7	7.2
环境温度Amb.Temp.°C	32.2	32	35	35
冷凝温度Cond.Temp.°C	54.4	55	54.4	54.4
吸气温度SuctionTemp.°C	32.2	32	35	35
过冷温度SubcoolingTemp.°C	32.2	55	46.1	46.1

单位换算 Convergence Table

- W×3.412=Btu/h
- W×0.864=kcal/h
- kcal/h×1.163=W
- kcal/h×3.968=Btu/h
- EER=COP×3.412
- Capacity(at 50HZ)×1.16=Capacity(at 60HZ)

系列 Series	Model 型号	气缸容积 (cm³)	冷却方式 Cooling Type	电机类型 Motor Type	转速 rpm	ASHRAE (-23.3/54.4/32.2°C)				认证 Certification	电机描述 Motor description	壳体高度 Shell height	
						制冷量 Cooling Capacity		COP					
						W	Kcal/h	Btu/h	W/W				

R600a LBP 变频 DC Inverter

100V/220~240V/50~60Hz

X	DZ59X1D	5.9	ST	BLDC	1320	46	40	157	1.55	5.29	-	AL	142
	DZ59X1A	5.9	ST	BLDC	1620	57	49	194	1.65	5.63	-	AL	142
		3000	95		324	1.60	5.46				-		
		4320	148		505	1.55	5.29				-		
V	DZ59V1Z	5.9	ST	BLDC	1320	46	40	157	1.84	6.28	-	AI	139
	DZ59V1V	5.9	ST	BLDC	1620	57	49	194	1.90	6.48	-	Cu	139
		3000	105		358	1.88	6.41				-		
		4320	148		505	1.65	5.63				-		
X	DZ75X1D	7.5	ST	BLDC	1320	57	49	194	1.63	5.56	-	AI	142
	DZ75X1A	7.5	ST	BLDC	1620	70	60	239	1.70	5.80	-	AI	142
		3000	135		461	1.65	5.63				-		
		4320	180		614	1.62	5.53				-		
V	DZ75V1C	7.5	ST	BLDC	1320	53	46	181	1.86	6.35	CCC	AI	120
	DZ75V1Z	7.5	ST	BLDC	1620	68	58	232	1.90	6.48	CCC	AI	139
		3000	137		467	1.86	6.35				-		
		4320	180		614	1.69	5.77				-		
X	DZ90X1D	9.0	ST	BLDC	1320	71	61	242	1.60	5.46	-	AI	142
	DZ90X1A	9.0	ST	BLDC	1620	87	75	297	1.68	5.73	-	AI	142
		3000	160		546	1.60	5.46				-		
		4320	215		734	1.56	5.32				-		
V	DZ90V1C	9.0	ST	BLDC	1320	71	61	242	1.68	5.73	-	AI	120
		1620	88		300	1.90	6.48				-		
		3000	172		587	1.80	6.14				-		
		4320	220		751	1.69	5.77				-		

产品性能参数

系列 Series	Model 型号	Displ. (cm ³)	冷却方式 Cooling Type	电机类型 Motor Type	电源频率 Power frequency	ASHRAE (-23.3/54.4/32.2°C)					认证 Certification	电机描述 Motor description	壳体高度 Shell height			
						制冷量 Cooling Capacity			COP							
						W	Kcal/h	Btu/h	W/W	Btu/Wh						

R290 LBP

220V~240V/50Hz

E	PA25E1C	2.5	ST	RSCR	220V/50Hz	110	95	375	1.65	5.63	-	AI	178
	PA30E1C	3.0	ST	RSCR	220V/50Hz	135	116	461	1.65	5.63	-	AI	178
	PA35E1E	3.5	ST	RSCR	220V/50Hz	162	139	553	1.52	5.19	CCC	AI	178
	PA35E1C	3.5	ST	RSCR	220V/50Hz	170	146	580	1.65	5.63	-	AI	178
	PA45E1E	4.5	ST	RSCR	220V/50Hz	205	176	699	1.55	5.29	CCC/CB	AI	178
	PA45E1C	4.5	ST	RSCR	220V/50Hz	205	176	699	1.65	5.63	CCC/CB	AI	178
H	PA50H1E	5.0	ST	RSCR	220V/50Hz	255	219	870	1.50	5.12	-	AI	178
	PA59H1B	5.9	ST	RSCR	220V/50Hz	290	249	989	1.70	5.80	-	Cu	178
	PA65H1C	6.5	ST	RSCR	220V/50Hz	330	284	1126	1.62	5.53	CCC	AI	178
	PA65H1B	6.5	ST	RSCR	220V/50Hz	330	284	1126	1.70	5.80	-	Cu	178
	PA80H1C	8.0	ST	RSCR	220V/50Hz	395	340	1348	1.53	5.22	CCC/CB	AI	178
	PA90H1F	9.0	ST	RSCR	220V/50Hz	455	391	1552	1.50	5.12	-	Cu	178

R290 HBP (除湿机专用 for dehumidifiers)

220V~240V/50Hz

E	SA50EHA	5.0	ST	RSCR	220V/50Hz	650	559	2218	2.50	8.53	-	AI	174
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系列 Series	Model 型号	Displ. (cm ³)	冷却方式 Cooling Type	电机类型 Motor Type	电源频率 Power frequency	ASHRAE (-23.3/54.4/32.2°C)					认证 Certification	电机描述 Motor description	壳体高度 Shell height			
						制冷量 Cooling Capacity			COP							
						W	Kcal/h	Btu/h	W/W	Btu/Wh						

R290 LBP

115V/60Hz

E	EA25E1C	2.5	ST	RSCR	115V/60Hz	135	116	461	1.65	5.63	-	AI	178
	EA30E1C	3.0	ST	RSCR	115V/60Hz	160	138	546	1.65	5.63	-	AI	178
	EA35E1G	3.5	ST	RSCR	115V/60Hz	193	166	659	1.50	5.12	-	AI	178
	EA35E1C	3.5	ST	RSCR	115V/60Hz	193	166	659	1.65	5.63	-	AI	178
	EA45E1C	4.5	ST	RSCR	115V/60Hz	260	224	887	1.65	5.63	-	AI	178
H	EA59H1D	5.9	ST	RSCR	115V/60Hz	330	284	1126	1.60	5.46	-	AI	178
	EA59H1A	5.9	ST	RSCR	115V/60Hz	330	284	1126	1.75	5.97	-	Cu	178
	EA65H1E	6.5	ST	RSCR	115V/60Hz	370	318	1262	1.55	5.29	-	AI	178
	EA65H1B	6.5	ST	RSCR	115V/60Hz	370	318	1262	1.70	5.80	-	Cu	178



R290定速大冷量冰箱用压缩机

R290 REFRIGERATOR COMPRESSOR

- 1、高效节能、高稳定、宽电压；
- 2、实现大容积冷柜快速制冷要求。

The characteristics of efficient energy saving, high stability, and wide range of voltage can achieve the requirements for rapid refrigeration of large-volume refrigerators.

外形图(一)

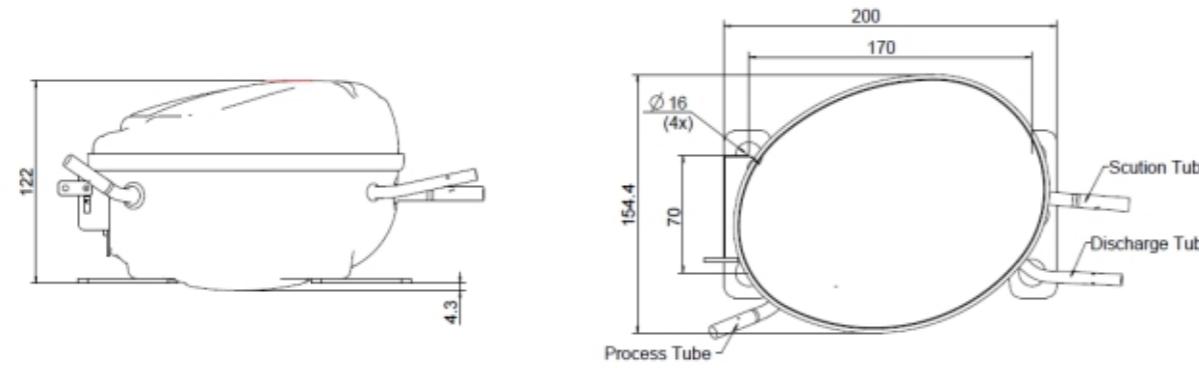
OUTLINE DRAWING OF COMPRESSOR (A)

系列 Series	高度 Height(mm)
H	187/183/178/170/164
E	178/169/164/159
C	157/152/147
Y	142/154
F	162/157
Q	197
L	227/217/207/197
V变频	145/139/120
X变频	142
A变频	122

备注 Remarks:

- ※ 原则上吸排气管不能互换, 若互换则COP和制冷量下降约5%左右;
In principle, suction and discharge pipes are not interchangeable, if interchanged, the COP and cooling capacity will be reduced by about 5%;
- ※ 接水盘扣增加与否可根据客户要求而定;
Whether water pan clip is added or not can be determined according to customer requirements;
- ※ 三管的内径、弯管方向可根据客户要求而定。
Inner diameters of the three tubes and bending direction can be determined according to customer requirements.

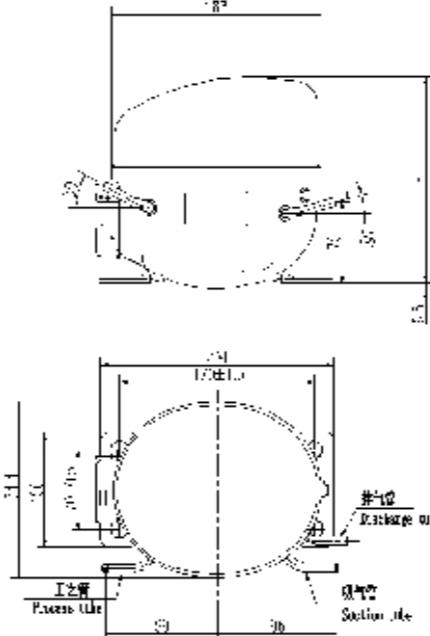
A series



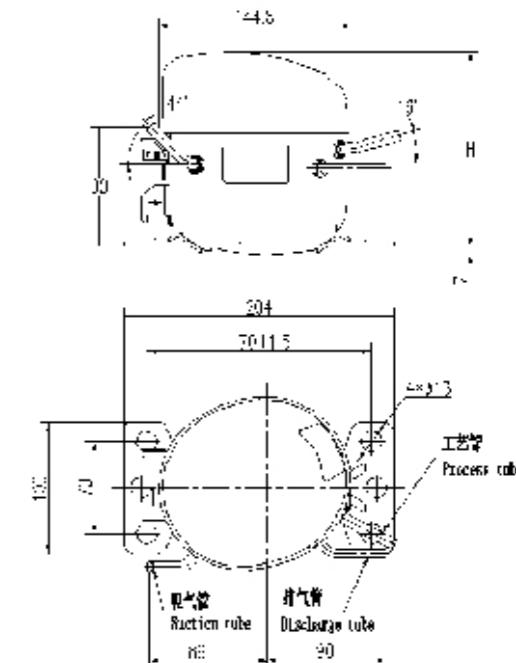
外形图(二)

OUTLINE DRAWING OF COMPRESSOR (B)

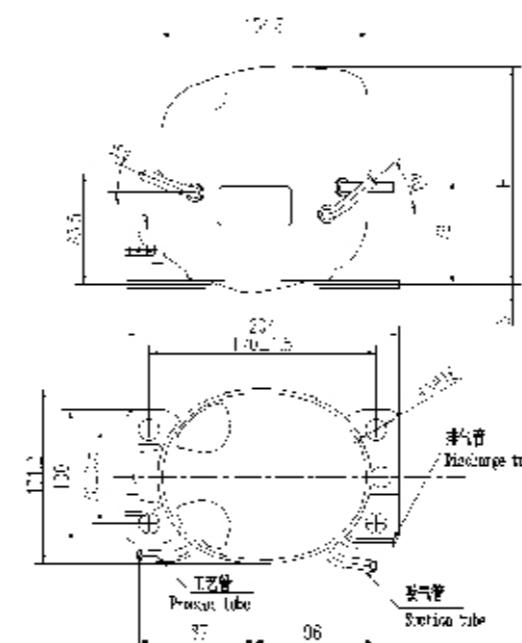
H series



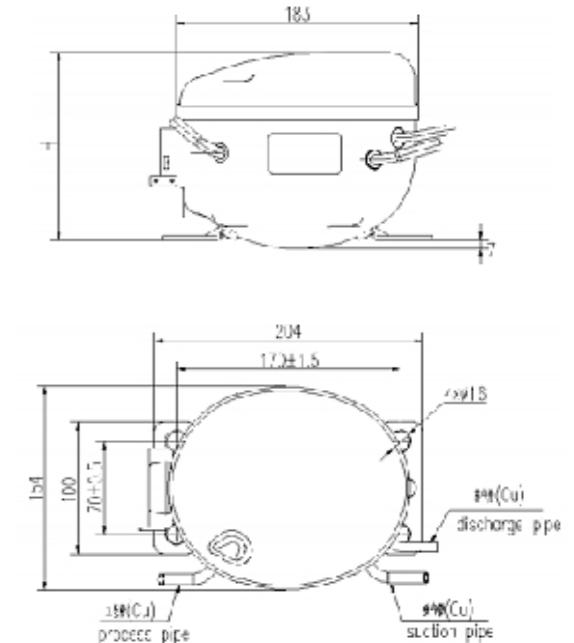
C series



E series



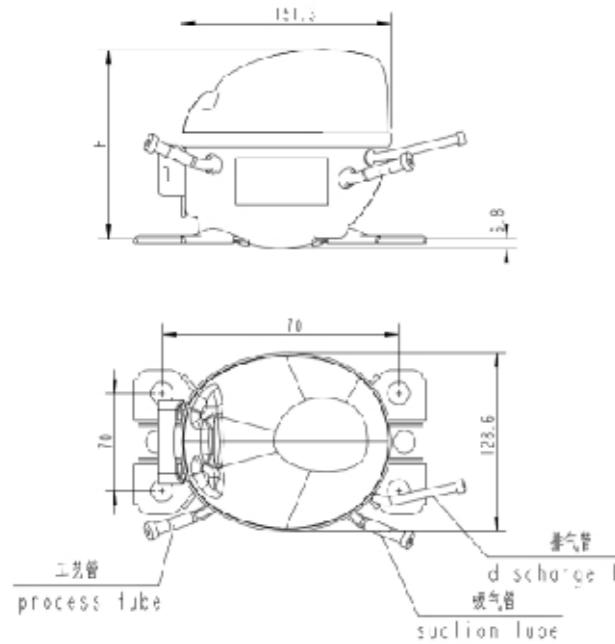
V series



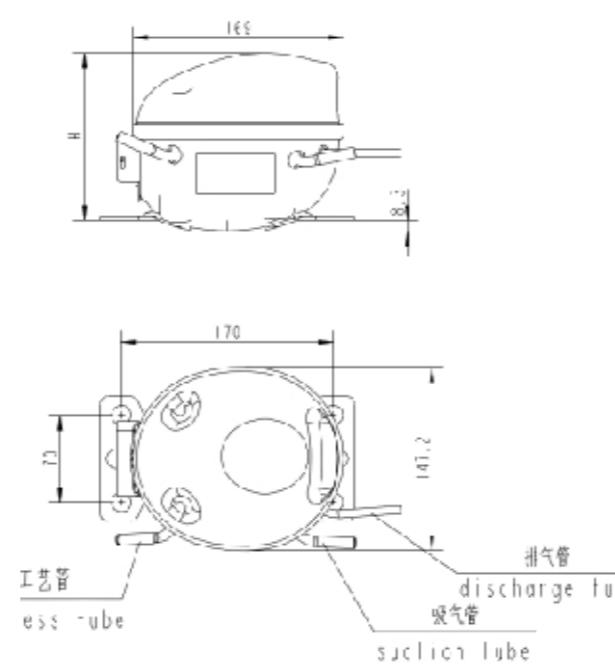
外形图 (三)

OUTLINE DRAWING OF COMPRESSOR (C)

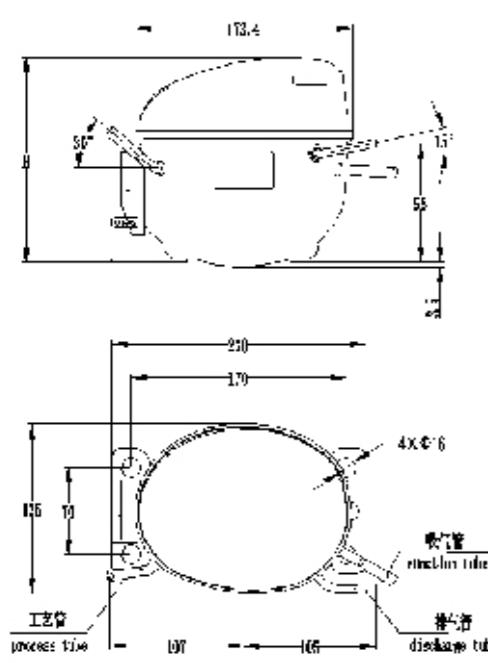
Y series



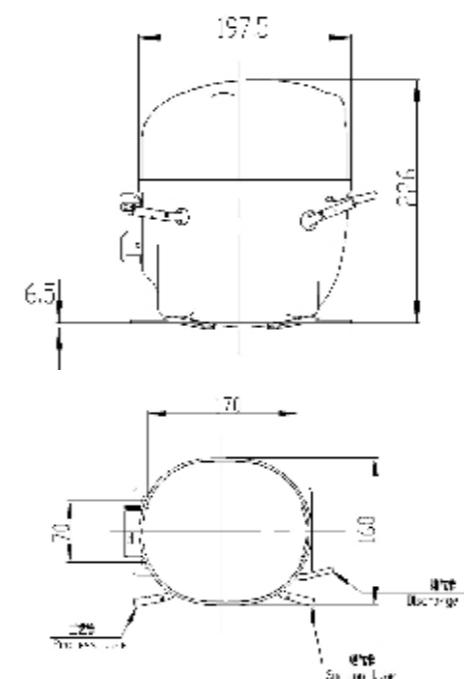
X series



F series



Q/L commercial series

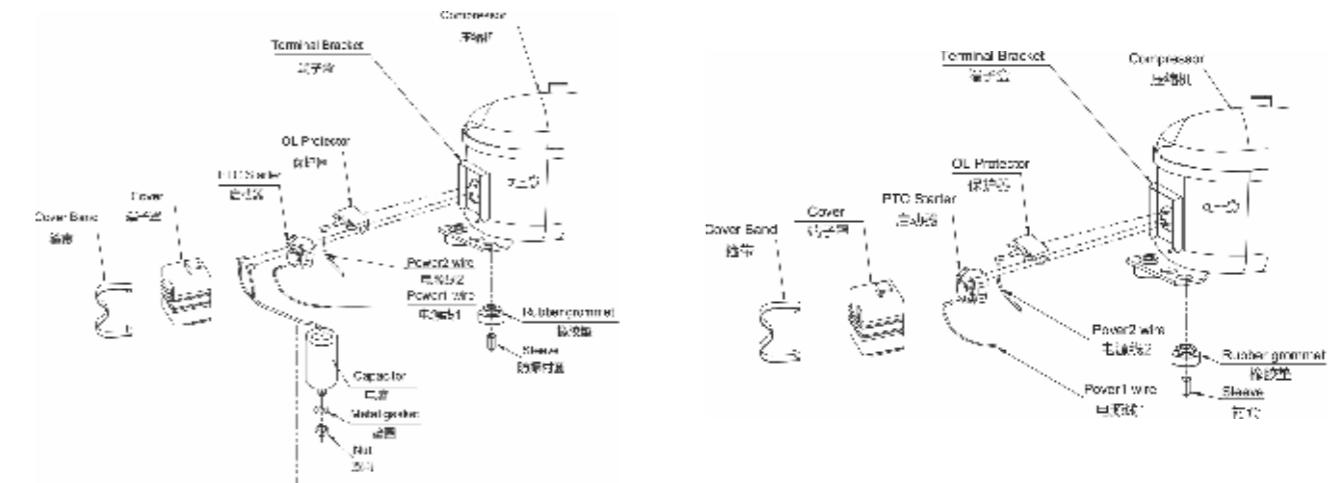


附件安装图

INSTALLATION OF ACCESSORIES

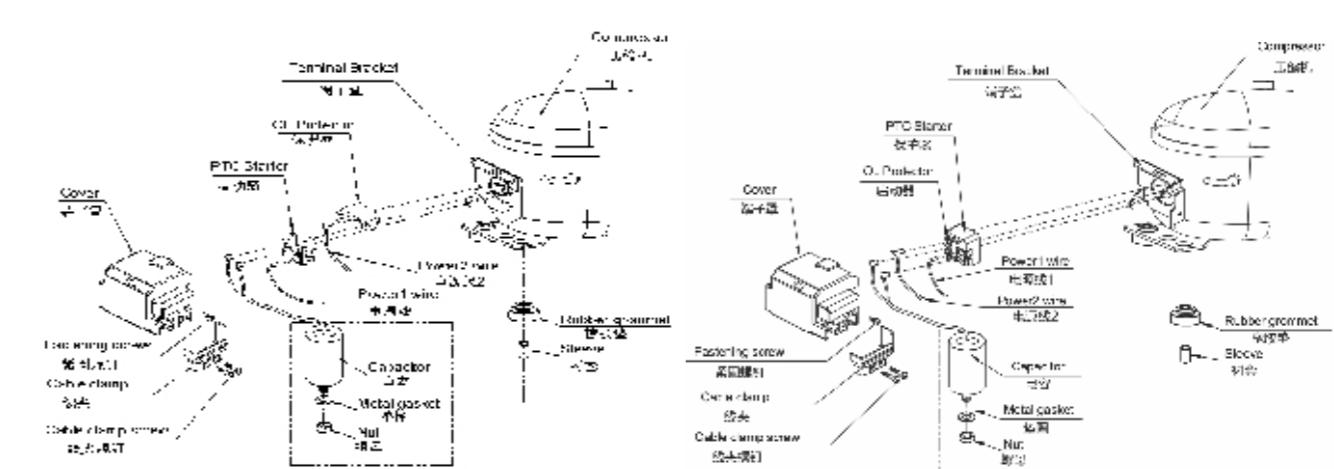
组装--箍带式接线盒 Assembly--cover band type terminal box

电机类型 Motor Type: RSCR/RSIR



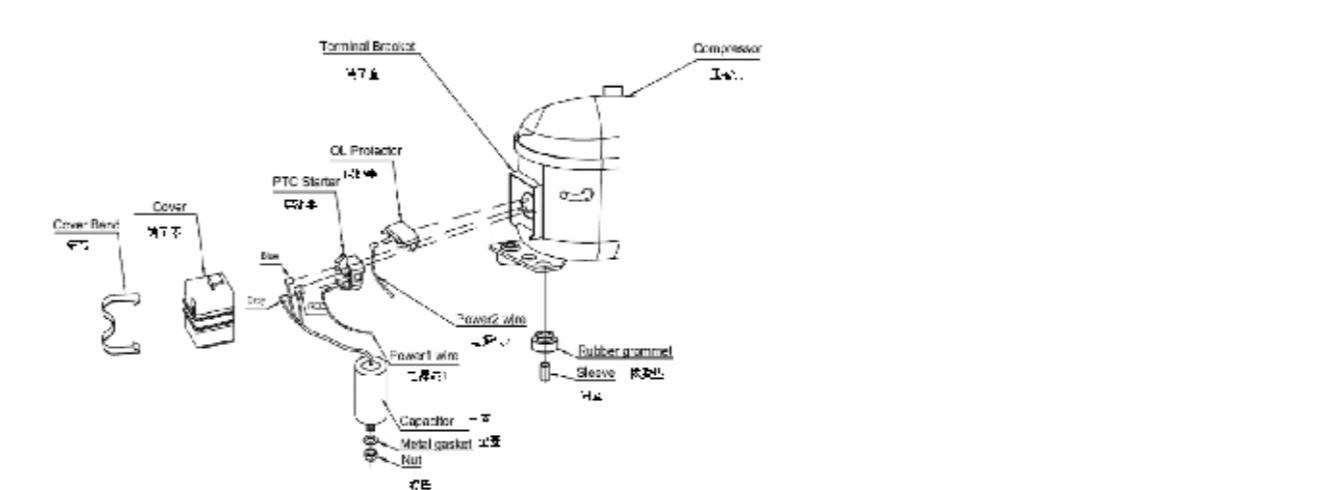
组装--线夹式接线盒 Cable clamp type terminal box

电机类型 Motor Type: RSCR



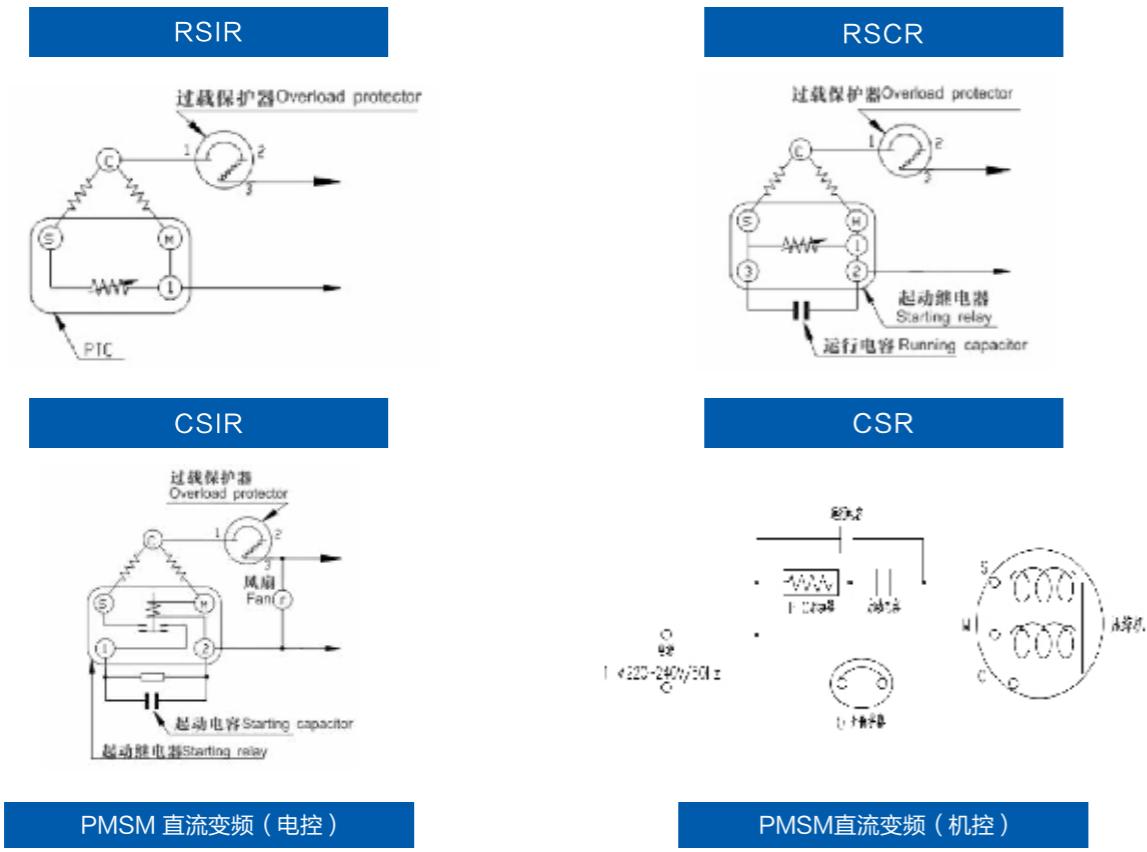
组装-箍带式接线盒 Cable clamp type terminal box

电机类型 Motor Type: CSR



电气接线图

ELECTRIC WIRING DIAGRAM



压缩机标准包装

COMPRESSOR STANDARD PACKAGE

依据运输要求，分为出口包装和内销包装，分别见下图：
The packing is divided into export packing and domestic packing , as shown below respectively:



出口包装
Export Packing



内销包装
Packing for domestic sale

产品系列 Product Series	外形尺寸 External Dimensions			包装层数 No.of Layers	包装数量(台) Quantity(Unit)	毛重 Gross Weight(kg)
	L (mm)	W (mm)	H (mm)			
H/V/X/Q/L系列 H/V/X/Q/L series	1100	920	1027/1200	4/5	96/100/120	471~1150
E/F/Y系列 E/F/Y series	1100	920	1120/1190	4/5	112/120/140	520~920
C系列 C series	1100	920	1050/1100	4/5	112/120/140	700~760

地脚安装方式

ANCHOR INSTALLATION MODE

螺栓式 Bolted Type

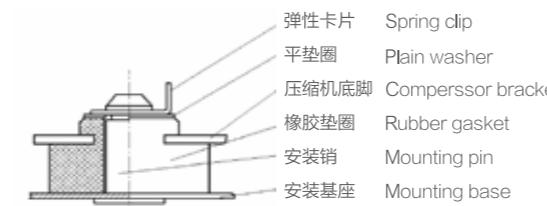
安装方式 1
Mounting type1



- 安装螺丝 Mounting nut
- 平垫圈 Plain washer
- 安装套管 Mounting sleeve
- 压缩机底脚 Compessor bracket
- 橡胶垫圈 Rubber gasket
- 安装基座 Mounting base
- 安装螺栓 Mounting bolt

压片式 Spring Clip Type

安装方式 2
Mounting type2



- 弹性卡片 Spring clip
- 平垫圈 Plain washer
- 压缩机底脚 Compessor bracket
- 橡胶垫圈 Rubber gasket
- 安装销 Mounting pin
- 安装基座 Mounting base

备注 Remarks:

出口包装单包层数根据货柜尺寸及载重要求确定。

The number of layers of a single package for export packing is to be determined according to the dimensions of the container and load carrying requirements.

一般技术说明

GENERAL TECHNICAL DESCRIPTION



- 1、压缩机在真空条件下不得加高电压测试或进行启动测试；
 - 2、压缩机可以在0.3MPa (R600a, 表压) 或0.5MPa (R134a, 表压) 或0.85MPa (R290, 表压) 平衡压力下在标称电压的85%下启动；
 - 3、冷媒封入时，会出现冷媒在上、冷冻机油在下的分层状态，此时请不要立即启动压缩机，若启动由于冷冻机油润滑量不足，导致机械部件划伤；且压力未及时平衡，会导致启动不良。
1. The compressor under vacuum condition should not be tested at high voltage or tested for startup;
2. The compressor may be started up at 85% of nominal voltage under 0.3MPa (G) (for R600a) or 0.5MPa (G) for (R134a) or 0.85MPa (G) (for R290) balance pressure;
3. When filling the refrigerant into the compressor, there will appear the phenomenon of stratification that the refrigerant is on the top and refrigerator oil is at bottom, in this case, please don't immediately start up the compressor, if you do so, the mechanical components may be scratched due to insufficient amount of lubricating refrigerator oil; moreover, the pressure has not achieved equilibrium, which will cause poor startup.

- 1、压缩机搬运过程中需要保持压缩机垂直，不能倒置，并尽量避免撞击和振动；
- 2、压缩机启动器、保护器等电装品必须使用配套制定的式样；
- 3、拔出橡皮塞，请在5分钟内将压缩机与制冷系统连接，不允许有任何空气中的灰尘或潮气进入压缩机里面；
- 4、不要对吸气管、排气管施加强制性弯曲力；
- 5、不得往压缩机内注入任何非指定液体；
- 6、制冷系统不能含氯系列残渣物（除锈剂、清洗剂（包含R113）等），有机物的残渣量在100mg以下；
- 7、冷媒充注不要超过规定量；
- 8、压缩机外接电源线不能接错，若发生误接线，压缩机逆转，压缩机不能再使用；
- 9、压缩机端子罩内的配线须使用耐热性高的配线。

1. During the handling of the compressor, it is required to keep the compressor in vertical position, don't place it upside down and avoid impact and vibration as far as possible;
2. Electric components like starter, protector etc. of the compressor must adopt the specifications specified by our company;
3. Pull out the rubber plug, please connect the compressor with the refrigerating system within 5 minutes, it is not allowed to let any dust or moisture in the air enter the compressor;
4. Do not apply positive bending force to the suction and exhaust pipes;
5. It is forbidden to fill any non-specified liquid into the compressor;
6. The refrigerating system should not contain chlorine series residue (rust remover, cleaning agent (containing R113 etc.), and the amount of residual organic matter should be below 100mg;
7. The refrigerant charge should not exceed the specified amount;
8. Do not wrongly connect the external power lines of the compressor, if they are connected wrongly, the compressor will be reversed and cannot be used any longer;
9. The wires in the terminal cover of the compressor must use high temperature resistant ones.

- 1、压缩机出厂后的库存期最好不要超过6个月。如果超过6个月，请检查压缩机内的干燥氮气是否充足，必要时应补充；
- 2、请将压缩机储存于通风干燥的地方，尽量避免湿气。

1. The warehouse storage period of the compressor after delivery should preferably not exceed 6 months; If the storage period exceeds 6 months, please check if the dry nitrogen gas in the compressor is sufficient, and make up it, if necessary;
2. Please store the compressor in a well ventilated dry place and try to avoid moisture.

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PM 14:00-17:00

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pm 14:00-17:00
Monday through Friday

