

# **NE6213CK COMPRESSOR**

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## **TECHNICAL SPECIFICATION**



**DONPER**

HUANGSHI DONPER ELECTRICAL APPLIANCE CO., LTD.

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## 1. Compressor Type

Compressor model	NE6213CK
Rated voltage/frequency	220~240V/50Hz
Refrigerant	R404A
Application	High back pressure (H. B. P)
Cooling method	Fan cooling
Start torque	High starting torque (HST)
Control device	Capillary tube
Motor type	CSIR

## 2. Performance Date

Displacement	Power	Net Wt.	Oil Charge	Cooling Capacity ×95%								COP ×93%	
				ASHRAE								ASHRAE	CECOMAF
				-15	-10	-5	0	5	7.2	10			
cm <sup>3</sup>	HP	kg	ml	w	w	w	w	w	w	w	w	w/w	w/w
12.0	1/2	11.5±0.4	450±5	550	862	1080	1327	1602	1732	2265	1500	1.80	1.58

Testing condition:

Test conditions	H.B.P	
	ASHRAE	CECOMAF
Evaporating Temp.	7.2℃	5℃
Ambient Temp.	35.0℃	32℃
Condensing Temp.	54.4℃	55℃
Suction Temp.	35.0℃	32℃
Subcooling Temp.	46.1℃	55℃

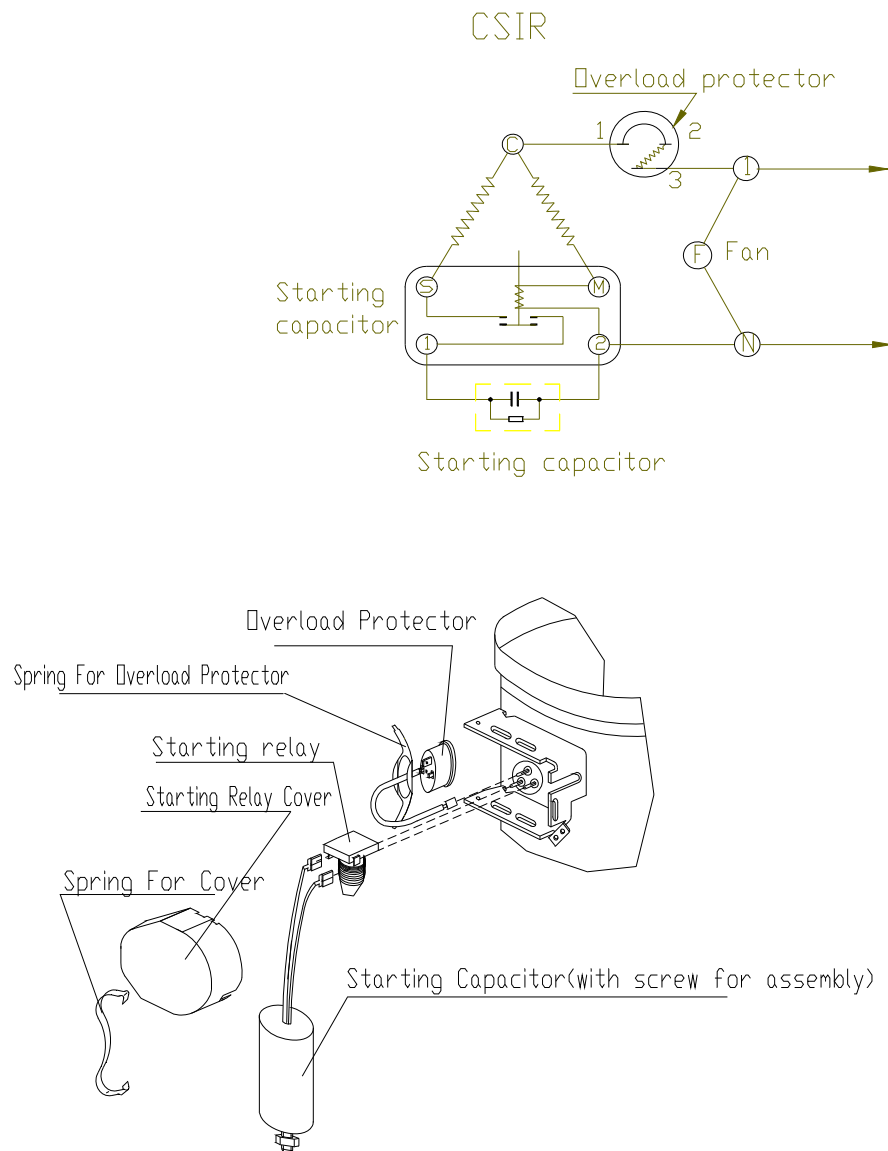
## 3. Running Condition

Ambient temp.	0~43℃
Evaporating temp.	-15~10℃
Voltage range	187~242V
Max. condensing temp.	65℃
Max. winding temp.	130℃
Max. shell temp.	95℃
Max. discharge temp.	130℃
Start voltage	187V [0.5/0.5 MPa (abs)]
Shell min. resistance to pressure	35bar

Oil type	RL46H
Viscosity	43~49 mm <sup>2</sup> /s
Oil charged	440±5ml
Diameter of suction tube (I.D.)	Φ8.1±0.1mm
Diameter of discharge tube(I.D.)	Φ6.1±0.1mm
Diameter of process tube (I.D.)	Φ6.1±0.1mm
Material of suction tube, process tube and discharge tube	copper tube
Compressor noise	62dB(A)
Vibration	2.8m/s <sup>2</sup>
Protecting gas	Dry com.air 0.5~0.8bar (Dew point-60℃)

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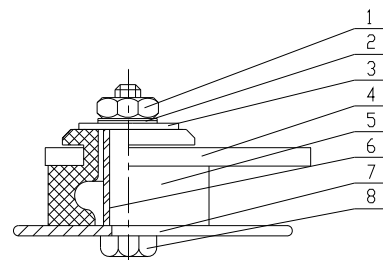
## 6. Wiring Diagram



Note: Each of the starting relay, the overload protector, the spring tap, the cover, the earth bolt, the cover and the earth bolt is separately provided by our company.

## 7. Fixing Of Mounting Bracket And Cabinet Base

- 1、 Hexagon nut
- 2、 Spring washer
- 3、 Flat washer
- 4、 Compressor mounting bracket
- 5、 Rubber grommet
- 6、 Sleeve
- 7、 Cabinet base
- 8、 Screw



Note: Equipment assembly are all provided by our company.

## 8.Starting relay

Model: QL2-12.0

Type:Starting relay

max current: 12.0A

Factory: Tianying Radio Factory C0., LTD

Xing shuai er Radio Factory C0, LTD

Flammability: Anti-flammability

## 9.Overload protector

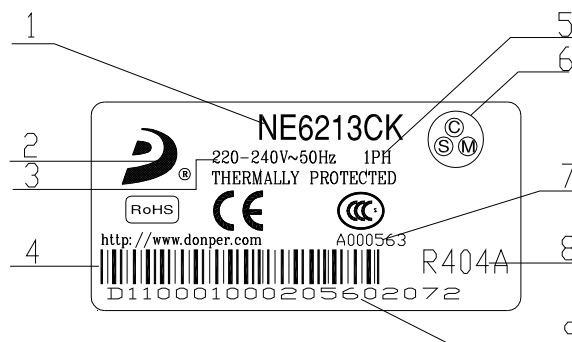
Compressor model		NE6213CK
Prote-ctor	Type	B205-120
	factory	Tianying Radio Factory C0., LTD
		Xing shuai er Radio Factory C0, LTD
	Max.T.C Amp.(25℃) A	20.5
	Trip time S	7.5~14
	Reset time S	2~60
	Open temp. ±5℃	120
	Close temp. ±9℃	61
	Min. T.C. Amp.(90℃) A	6.4

## 10.Delivery State

No.	Name	Model	Quantity	CODE
1.	<b>Compressor</b>	NE6213CK	<b>1pcs</b>	
2.	<i>MOUNTING ACCESSORIES</i>			
2.1.	<b>Rubber grommet</b>		<b>4 pcs</b>	
2.2.	<b>Sleeve</b>		<b>4 pcs</b>	
2.3.	<b>Hexagon bolt(screw)</b>		<b>4 pcs</b>	
2.4.	<b>Flat washer</b>		<b>4 pcs</b>	
2.5.	<b>Nut</b>		<b>4 pcs</b>	
2.6.	<b>Spring washer</b>		<b>4 pcs</b>	
3.	<i>ELECTRICAL ACCESSORIES</i>			
3.1.	<b>Overload protector</b>	<b>B205-120</b>	<b>1 pcs</b>	
3.2.	<b>Starting relay</b>	<b>QL2-12.0</b>	<b>1 pcs</b>	
3.3.	<b>Starting capacitor</b>	<b>75 μ f</b>	<b>1 pcs</b>	
3.4.	<b>Relaying cover assembly</b>		<b>1 pcs</b>	
3.5	<b>Spring cover holder</b>		<b>1 pcs</b>	
3.6	<b>Spring for overload protector</b>		<b>1 pcs</b>	
3.7	<b>The assembly parts of the terminal board</b>		<b>1 pcs</b>	
3.8	<b>Earthing bolt</b>		<b>1 pcs</b>	

## 11. Compressor Nameplate Identification

1. Compressor model
2. DONPER enrolled brand
3. Rated voltage and frequency
4. Compressor bar code
5. Single phase
6. Power supply connection mark
7. 3C Certificate serial number
8. Refrigerant
9. Product serial number



## 12. Package、Storage and Transportation

Package type	unreusable
Quantity	80pcs/box
Transportation	By truck or train
Storage	Max. 2 layers
Cross Weight                      Kg	950±32
Net Weight                         Kg	920±32
Volume                              m <sup>3</sup>	1.18
Dimension: length×width×height (cm)	109×89×122
Main components	Wooden supporter、upper wooden cover、foam divider、plastic sheet、cardboard cover、rain-proof cover、wrapping
Movement	Keep the compressor in normal or vertical position (a short time before compressor installed in the refrigerator).
Trans. test requirement	No allowable compressor's damage and performance loss.

## 13. Technical Items

- (1)、Don't take off the rubber plugs before using and installing compressor to prevent dust and moisture.
- (2)、Don't turn down or incline the compressor during storage, transportation or installation and avoid vibration and shock.
- (3)、The compressor must be kept horizontally during running, the inclination angle must be less than 5° .
- (4)、A special polyester oil is charged in the R404A compressor and the charging volume has been optimized by DONPER. Don't pour out or add any refrigerant oil.
- (5)、The interval of compressor operation must be more than 4 minutes in order to obtain a pressure balance in the systems.

- (6)、Don't start or run in the case of vacuum or charge high voltage in the compressor. The compressor cannot be used to vacuumize the refrigeration system.
- (7)、The design of refrigeration system must be suitable to insure the oil could flow back to compressor.
- (8)、The maximum ambient temperature of the compressor operation is 43℃.When continuously operating under the maximum ambient temperature 43℃, the condensing pressure and the peak pressure should not exceed as showing in the following table.

Refrigerant	R404A
Max. condensing pressure	2.63MPa
Peak	3.0Mpa

- (9)、Widen the evaporating Temp. range of the compressor should be approved by DONPER.
- (10)、Compressor should be stored in a dry place.
- (11)、Compressor accessories (eg: starting relay, overload protector etc.) are put in the accessories box instead of fixing on the compressor.
- (12)、The stocking period must be less than 6 months after the date of production. If longer, you have to check whether the filled gas is sufficient. Replenishment must be done if necessary.
- (13)、It's necessary to keep the compressor without rubber plug as short time as possible (max time 10 min).
- (14)、R404A systems require a filter with drying agent which suitable for R404A refrigerant
- (15)、The vacuum pump and the charging system must only be dedicated to R404A.
- (16)、The refrigeration system should minimize the content of chlorine and moisture, and must be free of paraffin and silicon oil.
- (17)、The organic substance non-compatible with R404A cannot be used in the refrigeration system.