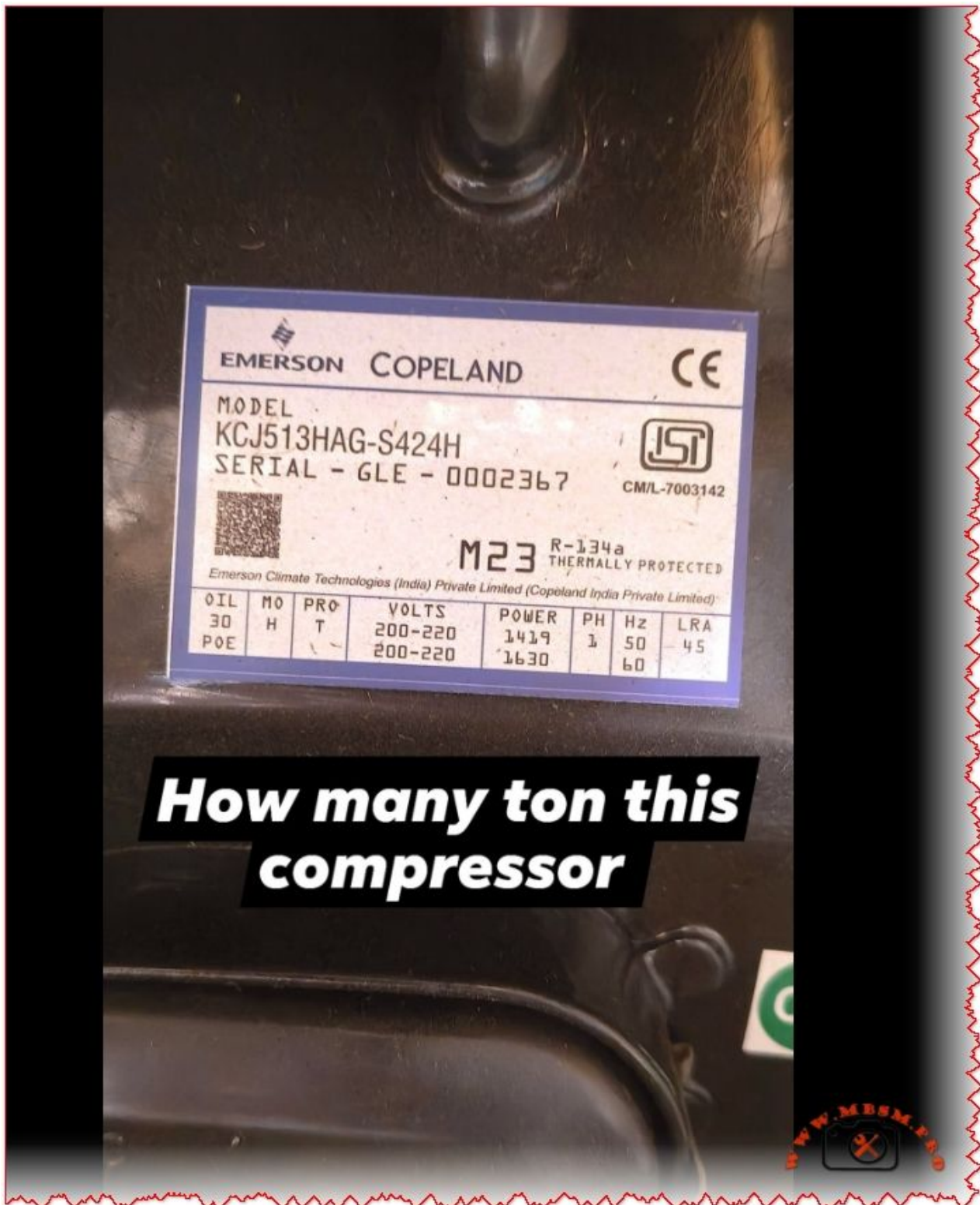


Champion of HBP: Copeland KCJ513HAG-S424H

Category: Refrigeration

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Mbsmpro.com, Compressor, KCJ513HAG-S424H, 1.2 HP, Copeland, R134a, HBP, 12300 Btu/h, 230V, CSCR, Water Cooler, Air Conditioning

The Heavyweight Champion of HBP: Copeland KCJ513HAG-S424H

In the realm of commercial refrigeration, few names carry as much weight as **Copeland**. If you are an **artisan bricoleur** repairing a large water cooler, a bottle chiller, or a specialized air conditioning unit, encountering the **KCJ513HAG-S424H** means you are dealing with a robust, high-torque machine. This isn't a small domestic compressor; it is a **1.2 HP** beast designed to move heat fast.

The **KCJ series** (Reciprocating) is legendary for its durability in high-ambient temperatures (common in Tunisia and the Middle East). Unlike rotary compressors that might struggle when the condenser gets clogged with dust, this **reciprocating connecting rod** design keeps pumping. The "HAG" suffix is your key identifier: 'H' stands for High Temperature (HBP), and 'G' confirms it is built for **R134a** gas.

Why 1.2 HP Matters for High Back Pressure (HBP)

This compressor is a "High Back Pressure" specialist. It is designed to operate where the evaporator temperature is relatively high (like +7.2°C for AC or water cooling).

- **Cooling Capacity:** At standard ASHRAE conditions, it delivers a massive **12,300 Btu/h** (approx 3,604 Watts).
- **Efficiency:** It uses a **CSCR (Capacitor Start Capacitor Run)** motor configuration. This means it has a start capacitor to get the heavy piston moving and a run capacitor to keep the amperage low (approx 6.5 Amps) while running.

Technical Specifications: The Data Sheet

Below is the precise data for the KCJ513HAG-S424H.

Feature	Specification
Model	KCJ513HAG-S424H
Brand	Copeland (Emerson)
Nominal HP	1.20 HP (approx. 1 Ton)
Displacement	38.04 cc/rev
Refrigerant	R134a (Tetrafluoroethane)
Application	HBP (High Back Pressure) / AC / Heat Pump
Voltage	220-230V ~ 50Hz
Cooling Capacity	12,300 Btu/h (@ +7.2°C Evap)
Input Power	1374 Watts

Feature	Specification
Input Current	6.5 Amps
Motor Circuit	CSCR (Capacitor Start & Run)
Start Capacitor	80-100 μ F / 230V
Run Capacitor	36 μ F / 440V
Oil Type	POE (Polyolester)
Oil Charge	890 ml
LRA (Locked Rotor)	39 A

Comparison: Copeland KCJ513HAG vs. Tecumseh & Danfoss

When this specific Copeland is unavailable, you need a backup plan. Here is how it compares to other market leaders in the 1 HP+ R134a category.

Compressor Brand	Nominal HP	Displacement	Cooling (HBP)	Verdict
KCJ513HAG	Copeland 1.2 HP	38.0 cc	12,300 Btu	Best for rugged, high-vibration environments.
TAG4518Y	Tecumseh 1.5 HP	53.2 cc	15,000 Btu	Slightly larger; good upgrade if space permits.
CAJ4511Y	Tecumseh 1 HP	32.7 cc	10,500 Btu	A bit weaker; only use for smaller loads.
MT18	Maneurop 1.5 HP	30.2 cc	13,000 Btu	Excellent alternative, but physically larger/heavier.

Exploitation Note: If you replace a rotary compressor with this reciprocating model, ensure you add a liquid receiver. Reciprocating pumps are less tolerant of liquid slugging than rotaries!

Exploitation: Installation & Troubleshooting

For the technician, installing the KCJ513HAG requires attention to detail:

- Capacitor Logic:** This unit *requires* the start capacitor to fire. If you hear a "hum" but no start, check the **potential relay (AC85001)** and the **80-100 μ F start capacitor**. They are the most common failure points, not the compressor itself.
- Oil Management:** It comes charged with **POE oil**. If you are retrofitting an old R12 system (rare these days, but possible), you must flush the lines completely. R134a + Mineral Oil = Sludge.
- Vibration:** This is a heavy piston compressor (~22.5 kg). Ensure the rubber grommets are fresh. If you bolt it down too tight without the rubber play, the vibration will crack the copper discharge line within weeks.
- Heat Management:** At 54.4°C condensing temp, this unit works hard. Ensure the condenser fan is clean and spinning at full RPM (usually 1300 RPM for these

units).



EMERSON COPELAND CE

MODEL
KCJ513HAG-S424H

SERIAL - GLE - 0002367

CM/L-7003142

M23 R-134a
THERMALLY PROTECTED

Emerson Climate Technologies (India) Private Limited (Copeland India Private Limited)

OIL	MO	PRO	VOLTS	POWER	PH	HZ	LRA
30	H	T	200-220	1419	1	50	45
POE			200-220	1630		60	



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Focus Keyphrase:

Copeland KCJ513HAG-S424H Compressor Specs R134a

SEO Title:

Mbsmpro.com, Compressor, KCJ513HAG-S424H, 1.2 HP, Copeland, R134a, HBP, 12300

Btu, 230V

Meta Description:

Detailed specs for Copeland KCJ513HAG-S424H (1.2 HP, R134a). Discover cooling capacity, capacitor values (CSCR), and Tecumseh comparisons for water coolers and AC repair.

Slug:

copeland-kcj513hag-s424h-compressor-1-2hp-r134a-specs

Tags:

Mbsmgroup, Mbsm.pro, mbsmpro.com, mbsm, Copeland Compressor, KCJ513HAG, 1.2 HP Compressor, R134a HBP, Commercial Refrigeration, Water Cooler Repair, KCJ513HAG-S424H, Emerson Climate

Excerpt:

The Copeland KCJ513HAG-S424H is a powerhouse 1.2 HP compressor designed for high-demand cooling. Built for R134a applications like large water coolers and AC units, it delivers 12,300 Btu/h reliability. This guide covers its CSCR electrical setup, 38cc displacement, and how it compares to Tecumseh alternatives.

[KCJ513HAE-B3XXDownload](#)